

Date: Wednesday, 11/21/2007 12:51:44 PM
 User: Kim Johnston

Process Sheet

| | | | | | | |
|-----------------------|--|----------------|------------------|------------------------------|--|--|
| Customer | : CU-DAR001 Dart Helicopters Services | | Drawing Name | : CABIN FLOOR PROTECTOR | | |
| Job Number | : 35949 | | | | | |
| Estimate Number | : 12971 | | | | | |
| P.O. Number | : N/A | | Part Number | : D35755 | | |
| This Issue | : 11/21/2007 | S.O. No. : N/A | Drawing Number | : D3575 REV.A | | |
| Prsht Rev. | : NC | | Project Number | : N/A | | |
| First Issue | : N/A | | Drawing Revision | : A | | |
| Previous Run | : 35091 | | Material | : N/A | | |
| Written By | | | Due Date | : 11/28/2007 Qty: 4 Um: Each | | |
| Checked & Approved By | | | | | | |
| Comment | : Est Rev: A New Issue 07.07.23 EC verified by:JLM | | | | | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|--|-----------------------|--|
| 1.0 | F60029 | lexan grey |
| | | |
| Comment: Qty.: 10.6660 sf(s)/Unit Total : 42.6640 sf(s) F60029 lexan sheet Batch: 16S330 1B 07-11-22 | | |
| 2.0 | WATER JET | FLOW WATER JET |
| | | |
| Comment: FLOW WATER JET 1-Cut as per Dwg D3575 Dwg Rev: A 1B 07-11-22 Prog Rev: A (4) | | |
| 2-Deburr if necessary | | |
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
| | | |
| Comment: INSPECT PARTS AS THEY COME OFF MACHINE 1B 07-11-22 | | |
| 4.0 | QC8 | SECOND CHECK |
| | | |
| Comment: SECOND CHECK C 07/11/22 (X4) | | |
| 5.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
| | | |
| Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr if necessary. SAN 07-11-25 (4) | | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 01/12/27
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Wednesday, 11/21/2007 12:51:44 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN FLOOR PROTECTOR

Job Number: 35949

Part Number: D35755

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6 09/16/26 (cc6)

7.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with P/N and B/N using a permanent fine point marker, then Stock
Location: _____

AS 09/16/26 (X4)

8.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

10 09/16/27

Job Completion



AS 09/16/27

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

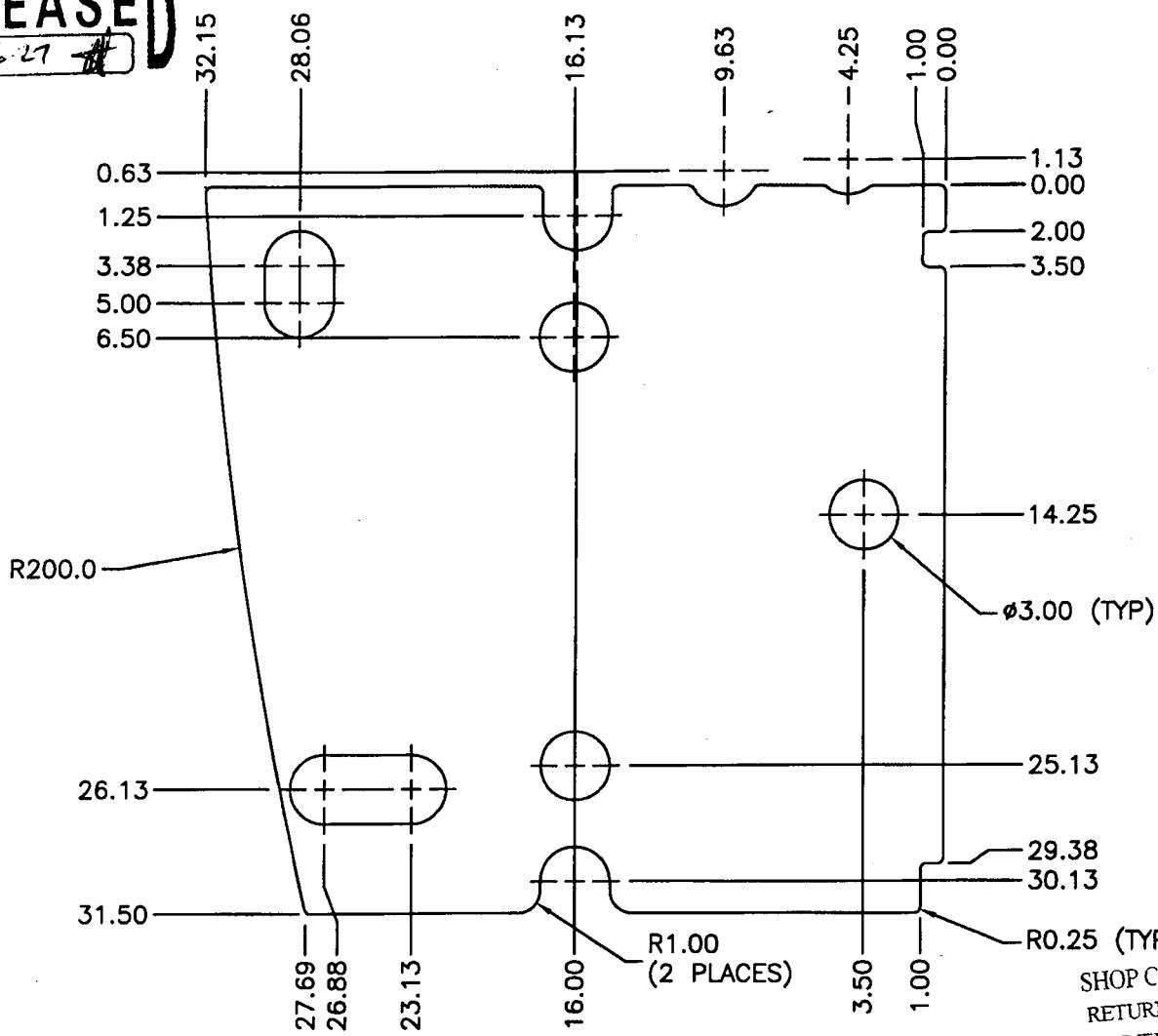
QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

DART

| | | | |
|----------------------|-----------------------|---|------------------------|
| DESIGN <i>CE</i> | DRAWN BY <i>CB</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>CE</i> | APPROVED <i>#</i> | DRAWING NO. D3575 | REV. A SHEET 1 OF 4 |
| DATE 07.06.08 | | TITLE CABIN FLOOR PROTECTOR | SCALE 1:8 |
| A | 07.06.08 | NEW ISSUE | |

RELEASED
07.06.08

D3575-1 CABIN FLOOR PROTECTOR (SHOWN)
D3575-2 CABIN FLOOR PROTECTOR (OPPOSITE)

SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
35949

NOTES:

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK^{0.125} (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-1/-2" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8966

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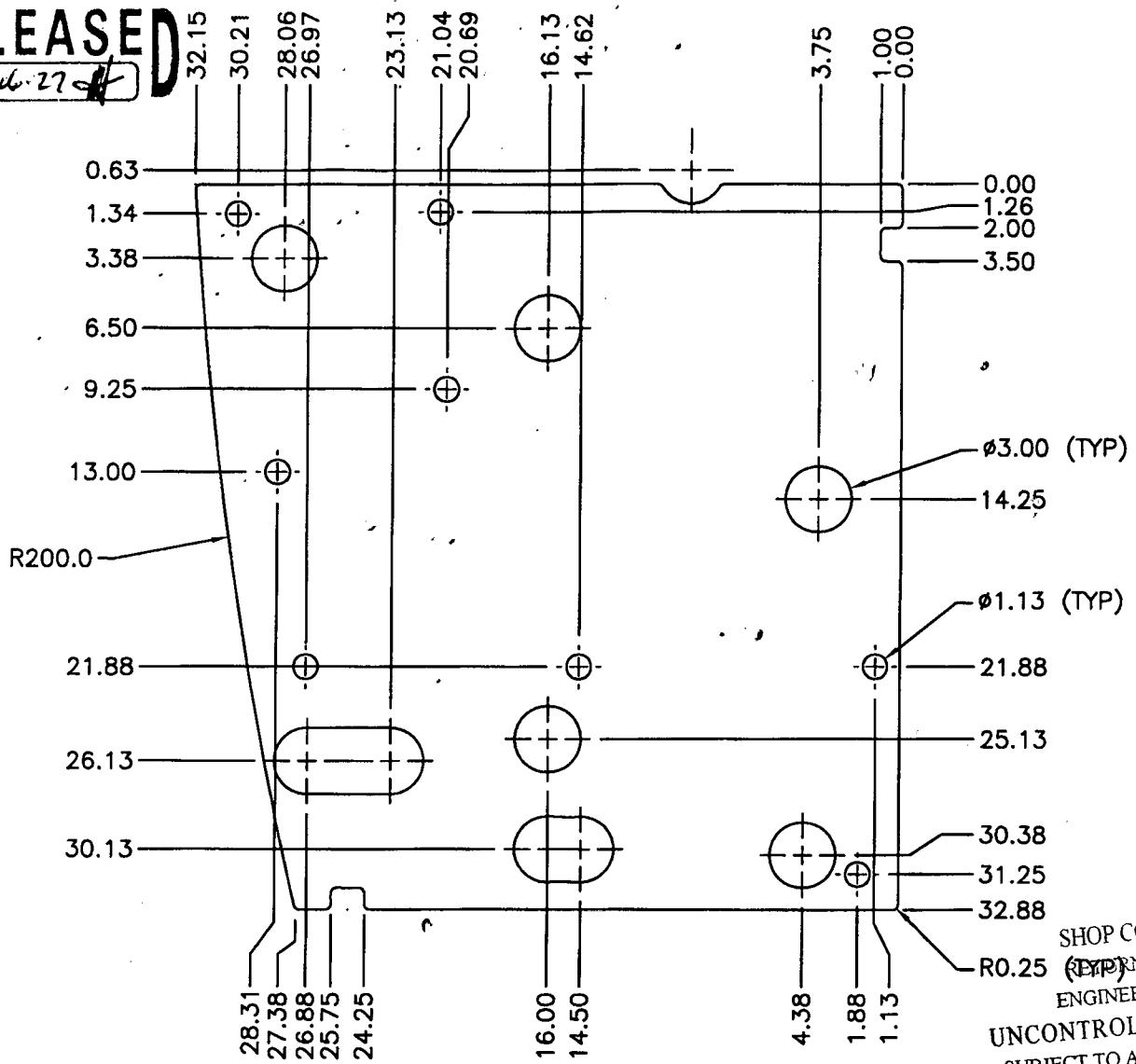
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| CHECKED <i>CE</i> | APPROVED <i>H</i> | DRAWING NO. D3575 | REV. A SHEET 2 OF 4 |
| DATE 07.06.08 | | TITLE CABIN FLOOR PROTECTOR | SCALE 1:8 |

RELEASED

07.06.27

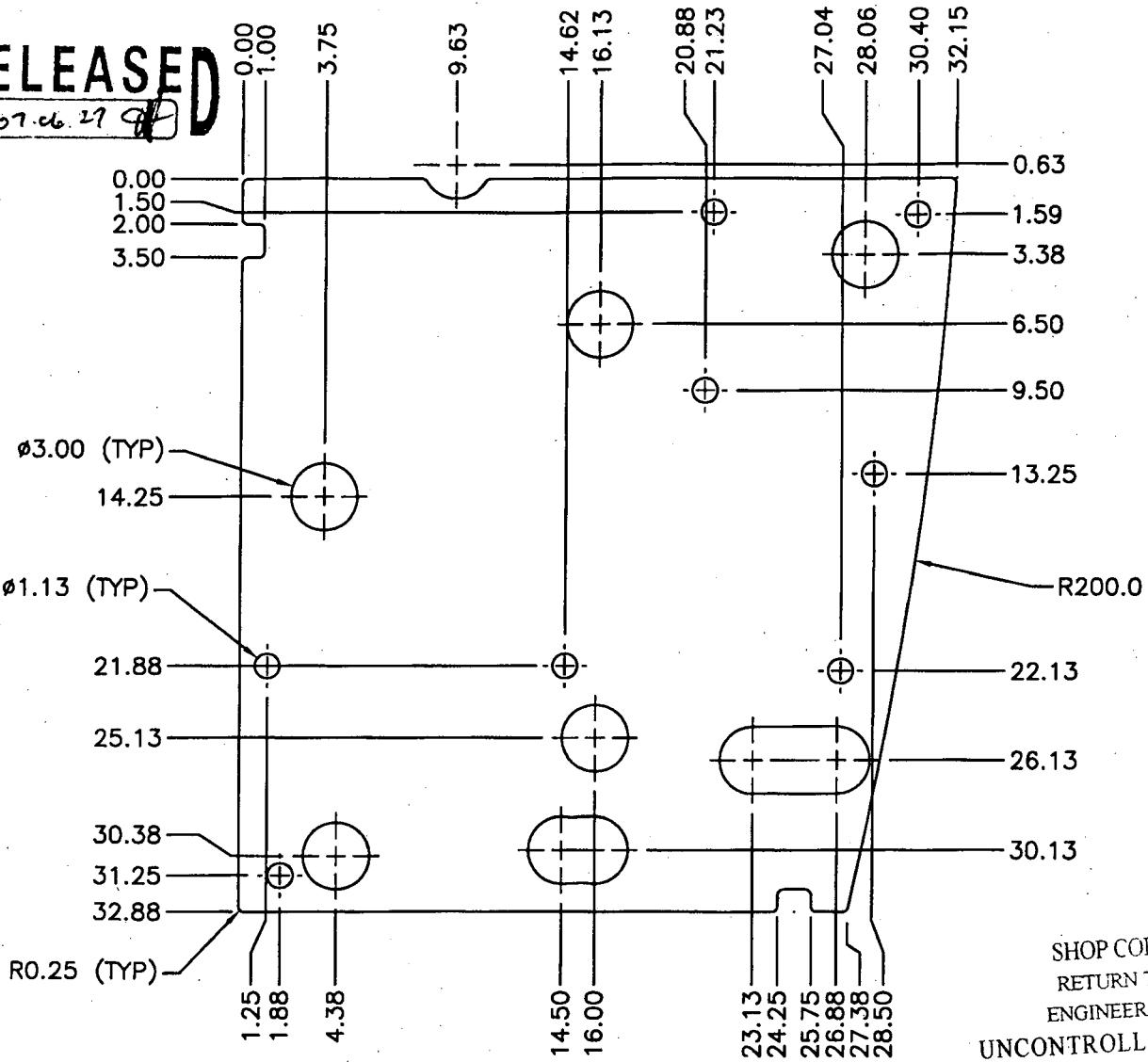
**D3575-3 CABIN FLOOR PROTECTOR****NOTES:**

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-3" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8967

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NO. 35949

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| | | | |
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| CHECKED <i>CE</i> | APPROVED <i>CH</i> | DRAWING NO. D3575 | REV. A SHEET 3 OF 4 |
| DATE 07.06.08 | | TITLE CABIN FLOOR PROTECTOR | SCALE 1:8 |

RELEASED
07-06-27-07**D3575-4 CABIN FLOOR PROTECTOR**

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WORK ORDER
NO. *35949*

NOTES:

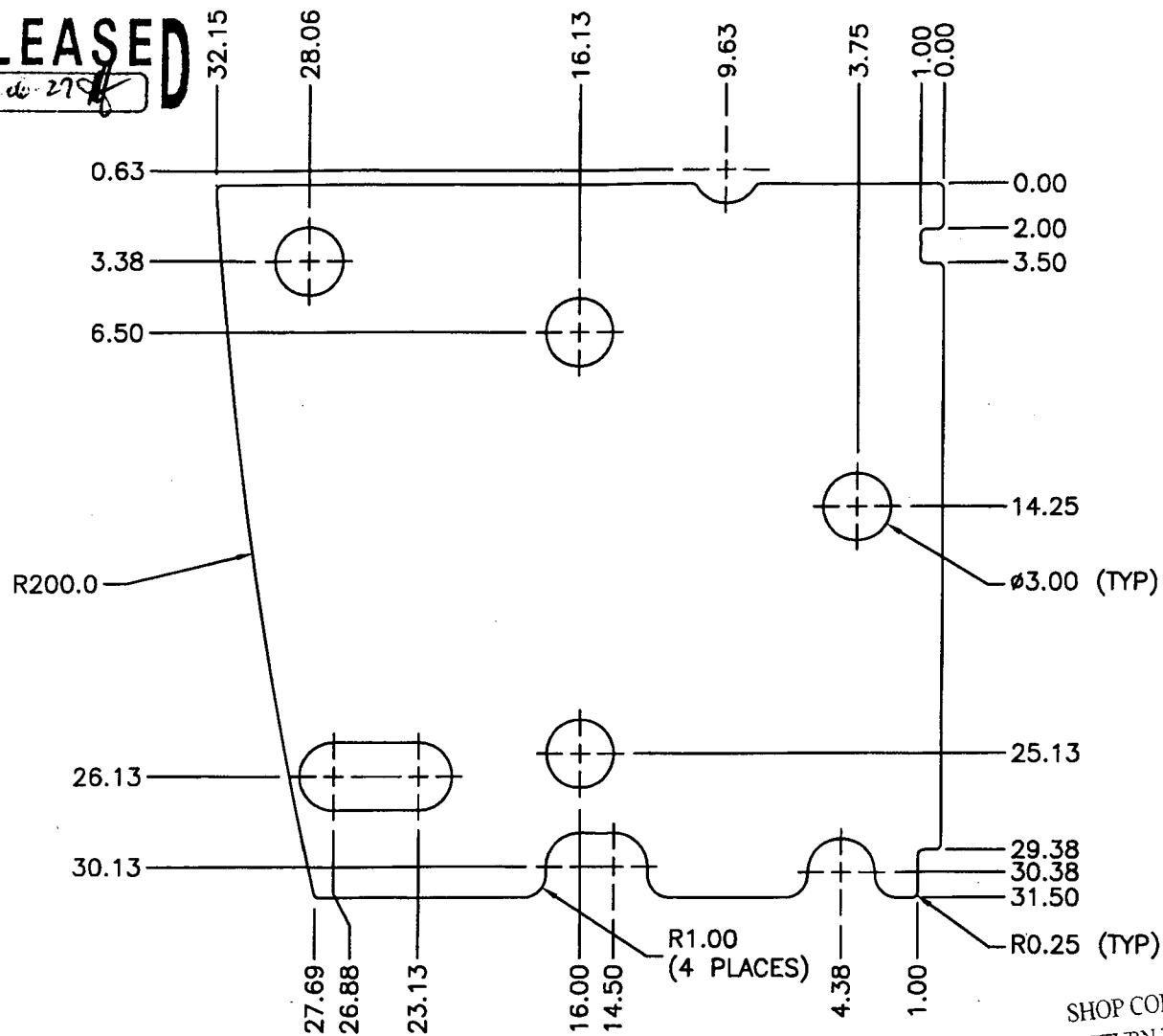
- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04).
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-4" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8968

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PART

| | | | | |
|----------------------|--------------------------------|---|--------------|--------------|
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| CHECKED <i>CE</i> | APPROVED <i>CH</i> | DRAWING NO. D3575 | REV. A | SHEET 4 OF 4 |
| DATE 07.06.08 | TITLE CABIN FLOOR PROTECTOR | | SCALE 1:8 | |



D3575-5 CABIN FLOOR PROTECTOR (SHOWN)
D3575-6 CABIN FLOOR PROTECTOR (OPPOSITE)

NOTES:

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK,
TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-5/-6" USING FINE POINT PERMANENT INK MARKER
ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8969

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WORK ORDER
5 THICK 3549

DART AEROSPACE LTD

Work Order: 35949

Description: CABIN FLOOR PROTECTOR

Part Number: D3575-5

Inspection Dwg: D3575-5 Rev: A

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

 First Article Prototype

| Drawing Dimension | Tolerance | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|-------------------|---------------|------------------|--------|--------|----------------------|----------|
| Ø 3.00 | + .006 - .001 | 3.008 | X | | | |
| 3.38 | +/- .030 | 3.38 | X | | | |
| 6.50 | +/- .030 | 6.50 | X | | | |
| 26.13 | +/- .030 | 26.13 | X | | | |
| 30.13 | +/- .030 | 30.13 | X | | | |
| 2.00 | +/- .030 | 2.00 | X | | | |
| 3.50 | +/- .030 | 3.50 | X | | | |
| 14.25 | +/- .030 | 14.25 | X | | | |
| 25.15 | +/- .030 | 25.15 | X | | | |
| 29.38 | +/- .030 | 29.38 | X | | | |
| 30.38 | +/- .020 | 30.38 | X | | | |
| 31.50 | +/- .030 | 31.50 | X | | | |
| 1.00 | +/- .030 | 1.00 | X | | | |
| 4.38 | +/- .030 | 4.38 | X | | | |
| 14.50 | +/- .030 | 14.50 | X | | | |
| 16.00 | +/- .030 | 16.00 | X | | | |
| 23.13 | +/- .030 | 23.13 | X | | | |
| 26.88 | +/- .030 | 26.88 | X | | | |
| 27.69 | +/- .030 | 27.64 | X | | | |
| 32.15 | +/- .030 | 32.15 | X | | | |
| 28.06 | +/- .030 | 28.06 | X | | | |
| 16.13 | +/- .030 | 16.13 | X | | | |
| 9.63 | +/- .030 | 9.63 | X | | | |
| 1.00 | +/- .030 | 1.00 | X | | | |

Measured by: KB

Audited by: &

Prototype Approval:

Date: 07-11-22

Date: 07/11/22

Date:

n/a

| Rev | Date | Change | Revised by | Approved |
|-----|------|-----------|------------|----------|
| A | | New Issue | KJ/JLM | |